

#### Introduction



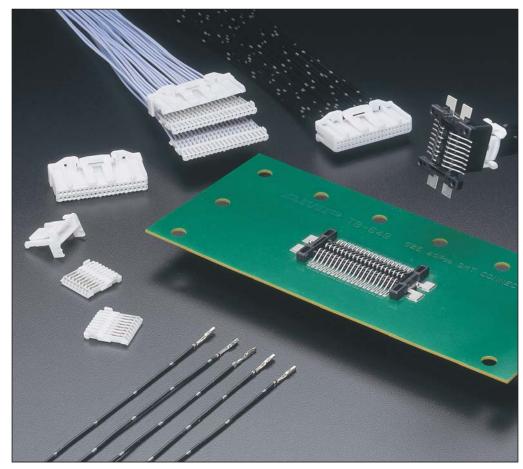








The .025 (0.64 mm)
IDC Connector Series
Connectors are HighDensity Connectors for
Automotive Applications
such as ECU and Down
Sized Wire Harnesses



### **Product Features**

- Connectors for automotive applications suitable for high density mountings
- Designed to resist deformation of contacts by scooping at mating/unmating
- Low insertion force contacts optimized to tolerate fretting corrosion
- Secondary-locks prevent half-mating of connector halves and increase connector retention force
- Without closing double locks, connectors can not mate
- Many numbers of positioned housings will be available

### **Applications**

- Generic Control Modules
- Unsealed Harness Wiring
  - Inline Connections
  - Instrument Panel
  - Audio
  - Mirror
  - Switches
  - Actuators
  - Overhead Consoles

### **Product Offering**

- Tin and Gold Plating
- Wire-to-Wire, Wire-to-Board
- Unsealed
- Hand Mate

## .025 (0.64 mm) IDC Connector System Contact Systems

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

### Receptacle Contacts

### **Technical Features**

**Contact Material:** 

Copper Alloy

**Contact Finish:** 

Post-tinned,

Pre-tin plated,

Selective gold plated

Wire Size Range:

 $0.08 - 0.50 \ mm^2$ 

**Current Rating:** 3 A max.

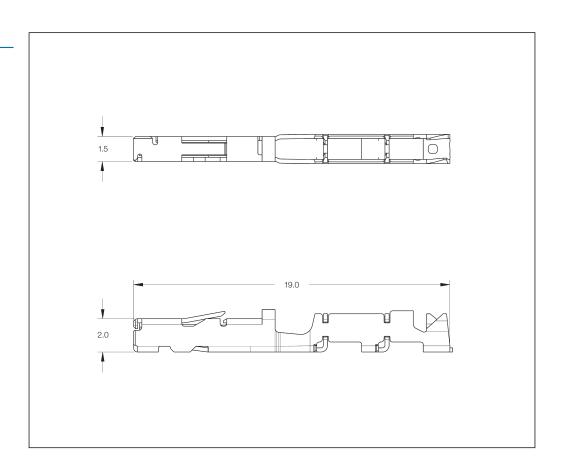
Temperature Range:

-30 °C to +80 °C

**Product Specification:** 108-5660, 108-5668

Application Specification:

114-5276



### **Receptacle Contacts**

Wire Size	Insulation Diameter (mm)	Material and Finish		Part Numbers							
Range (mm²)			Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator	Hand Tool			
0.08-0.14	1.1–1.4	Copper Alloy, Post-tinned	1565403-1	32,000	N/A	_	*	N/A			
0.22	0.8–1.2	Copper Alloy, Post-tinned	1565404-1	32,000	N/A	_	*	N/A			
0.3-0.5	1.10–1.35	Copper Alloy, Post-tinned	1318688-1	24,000	N/A	-	*	N/A			

 $<sup>\</sup>mbox{\ensuremath{\mbox{*}}})$  Please consult Tyco Electronics for further informations.

# .025 (0.64 mm) IDC Connector System Contact Systems

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

### Pin Contacts

### **Technical Features**

**Contact Material:** 

Brass,

Copper Alloy

**Contact Finish:** 

Post-tinned,

Pre-tin plated, Selective gold plated

Wire Size Range:

0.08-0.50 mm<sup>2</sup>

**Current Rating:** 

3 A max.

**Temperature Range:** 

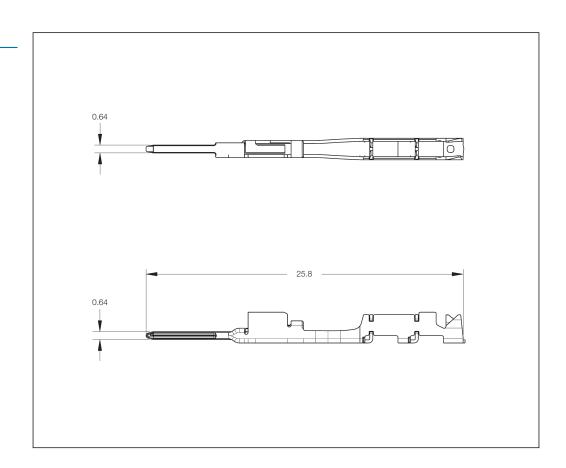
-30 °C to +80 °C

**Product Specification:** 

108-5660, 108-5668

 ${\bf Application\ Specification:}$ 

114-5276



#### **Pin Contacts**

Wire Size	Insulation	Material			Part	Numbers		
Range (mm²)	Diameter (mm)	and Finish	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator	Hand Tool
0.08-0.14	1.1–1.4	Copper Alloy, Post-tinned	1473818-1	24,000	N/A	-	*	N/A
0.22	0.8–1.2	Copper Alloy, Post-tinned	1565406-1	24,000	N/A	-	*	N/A

<sup>\*)</sup> Please consult Tyco Electronics for further informations.

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Receptacle Housings

### **Technical Features**

No. of Positions:

4 Positions

**Housing Material:** 

PBT

Wire Size Range:

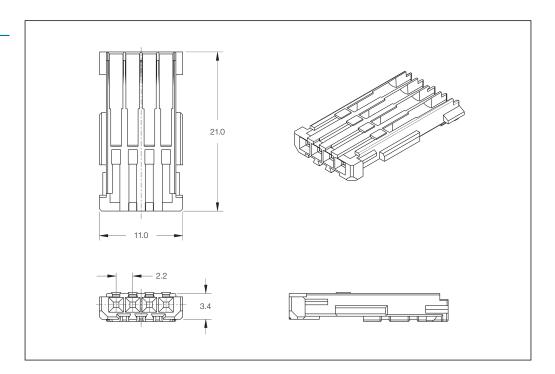
 $0.08 - 0.50 \; mm^2$ 

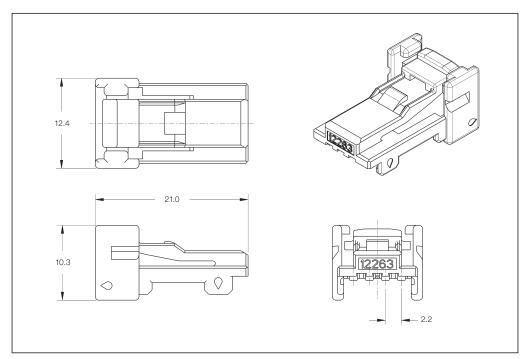
 $\label{lem:product Specification:} \textbf{Product Specification:}$ 

108-5660

**Application Specification:** 

114-5276





No. of	Keying Options	Housing Color	Part Numbers								
Positions			Sub-Plug	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PC Right-Angle	B Header Vertical		
	– Natural –	1473800-1		1473801-1		1473790-1	_	1473790-1			
4		Natural	1717248-1*	_	1473801-1	_	1473790-1	_	1473790-1		

<sup>\*)</sup> Receptacle pre-inserted

**Housing and Connectors** 

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Receptacle Housings

### **Technical Features**

No. of Positions: 8 Positions

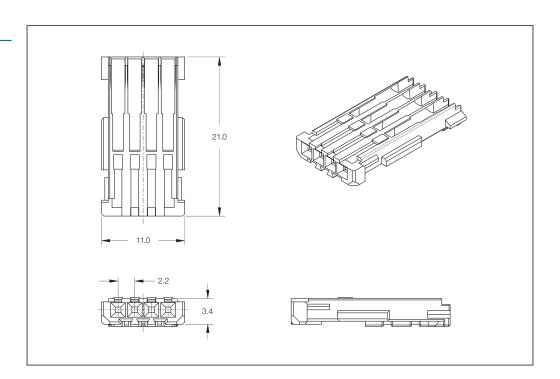
**Housing Material:** 

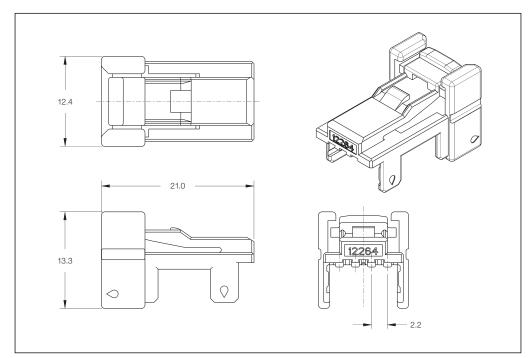
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660

**Application Specification:** 114-5276





No. of	Keying Options	Housing Color	Part Numbers							
Positions			Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PCI Right-Angle	B Header Vertical	
Ω	8 –	Natural	1473800-1		1473802-1	_	1473793-1	1376350-x see customer	_	
O		Natural	1717248-1 <b>*</b>	_	14/3802-1	_	1473793-1	drawing	_	

<sup>\*)</sup> Receptacle pre-inserted

**Housing and Connectors** 

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Receptacle Housings

### **Technical Features**

No. of Positions: 12 Positions

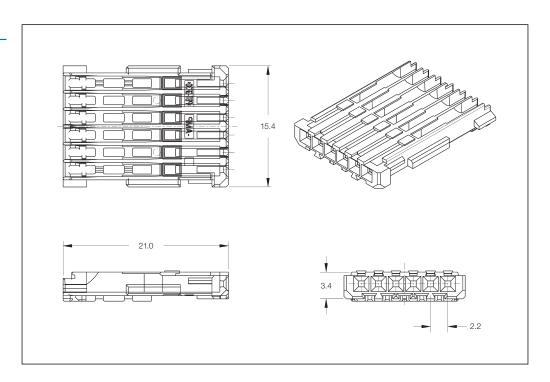
Housing Material:

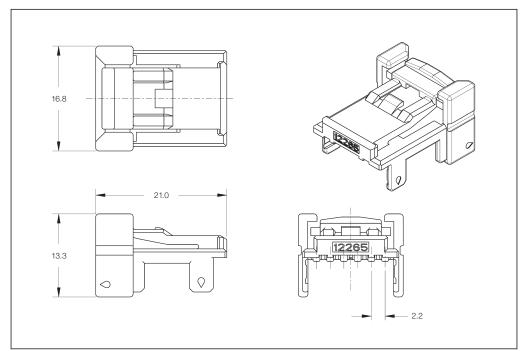
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276





No. of Positions	Keying Options	Housing Color	Part Numbers							
			Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating P0 Right-Angle	CB Header Vertical	
12	-	Natural	1473809-1 1717759-1*	-	1473810-1	-	1565894-1	1318772-x see customer drawing	1473898-x see customer drawing	

<sup>\*)</sup> Receptacle pre-inserted

**Housing and Connectors** 

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Receptacle Housings

### **Technical Features**

No. of Positions: 16 Positions

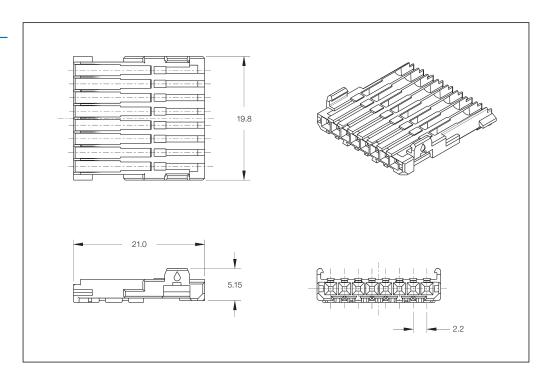
**Housing Material:** 

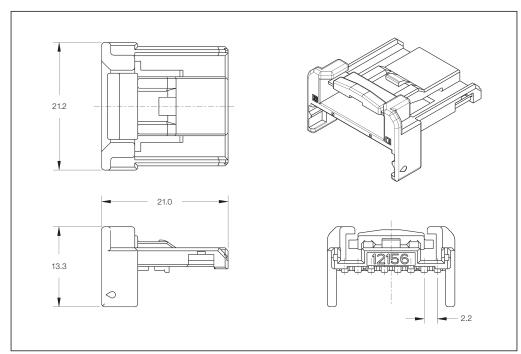
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276





No. of	Varian	Housing Color	Part Numbers							
Positions	Keying Options		Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating P0 Right-Angle	CB Header Vertical	
16	16 – Natural —	1318692-1	_	1318694-1		1473796-1	1318382-x see customer	1565476-x see customer		
16		Natural	1318690-1*	_	1310094-1	-	1473790-1	drawing	drawing	

<sup>\*)</sup> Receptacle pre-inserted

Housing and Connectors

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Receptacle Housings

### **Technical Features**

No. of Positions: 20 Positions

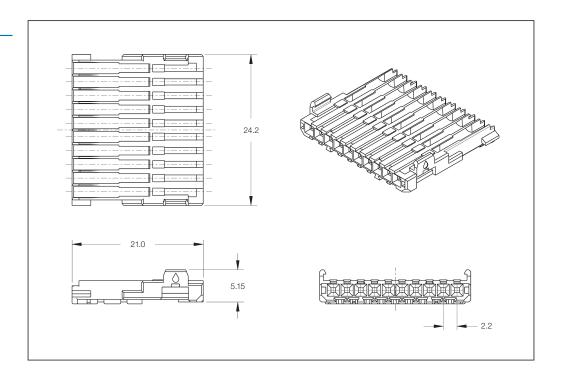
**Housing Material:** 

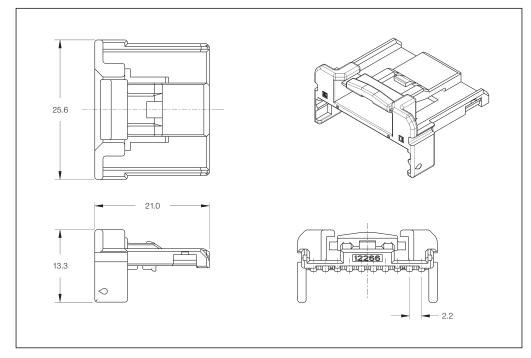
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276





No. of	Keying Options	Housing Color	Part Numbers							
No. of Positions			Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PC Right-Angle	B Header Vertical	
20	-	– Natural	1473807-1	_	1473808-1	_	1473750-1	N/A	N/A	
20			1717249-1 <b>*</b>	_	1473000-1	_	1473730-1	IN/A	IN/A	

<sup>\*)</sup> Receptacle pre-inserted

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

Housing and Connectors

### Receptacle Housings

### **Technical Features**

No. of Positions: 24 Positions

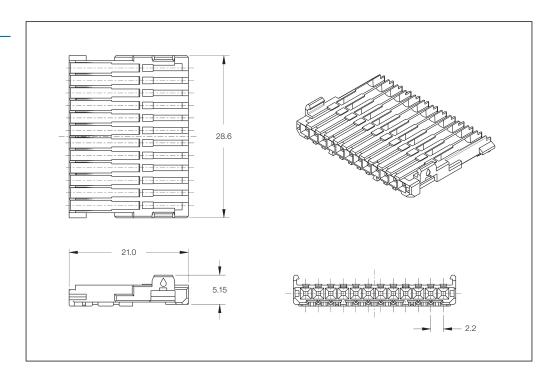
**Housing Material:** 

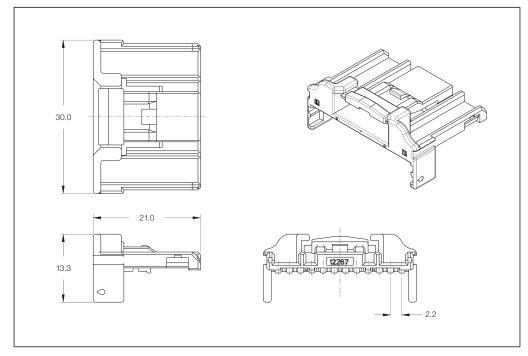
PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276





No. of	Keying Options	Housing Color	Part Numbers							
No. of Positions			Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PO Right-Angle	CB Header Vertical	
0.4		– Natural	1473803-1	_	1472904 1		_	1318853-x see customer	1376111-x see customer	
24	_		1746126-1*	_	1473804-1	_	_	drawing	drawing	

<sup>\*)</sup> Receptacle pre-inserted

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Receptacle Housings

### **Technical Features**

No. of Positions: 32 Positions

**Housing Material:** 

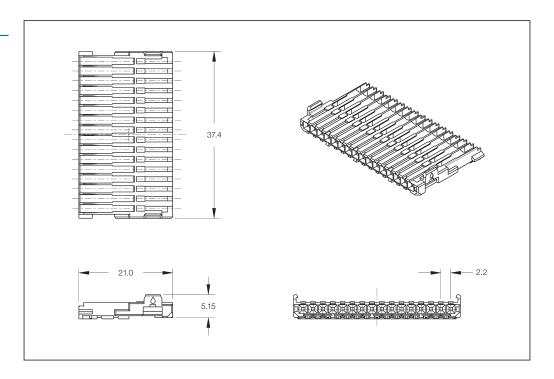
PBT

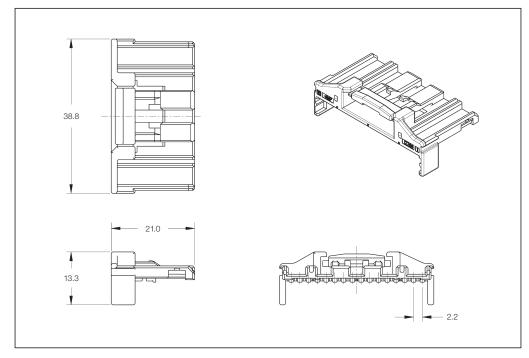
Wire Size Range:

 $0.08 - 0.50 \ mm^2$ 

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276





No. of	Keying Options	Housing Color	Part Numbers							
Positions			Sub-Plug (Needs 2)	Cover	Lock Housing	Cover and Lever	Mating Pin Housing	Mating PCI Right-Angle	B Header Vertical	
32		– Natural	1473805-1	_	1473806-1	_	1473799-1	1318745-x see customer	N/A	
32	_		1717250-1 <b>*</b>	_	1470000-1	_	1470799-1	drawing	IN/A	

<sup>\*)</sup> Receptacle pre-inserted

Housing and Connectors

Section Catalog 1654358-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 20 – Issued 4-2010

Unsealed Pin Housings 2-Rows

### **Technical Features**

No. of Positions:

4 Positions

**Housing Material:** 

PBT

Wire Size Range:

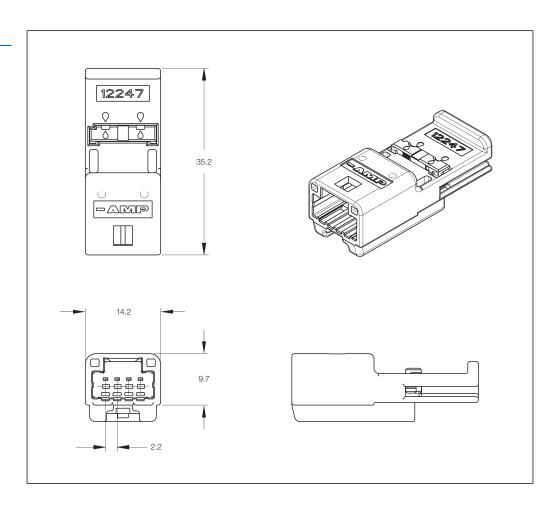
0.08-0.50 mm<sup>2</sup>

 $\label{lem:product Specification:} \textbf{Product Specification:}$ 

108-5660

**Application Specification:** 

114-5276



No. of	Varian	Uavaina	Part Numbers							
No. of Positions	Keying Options	Housing Color	Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing		
	4 Notivel 147	1473790-1	_	_	_	1473800-1	1473801-1			
4		– Natural	1473790-1		_		1717248-1*	1473601-1		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1717248-1.

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Unsealed Pin Housings 2-Rows

### **Technical Features**

No. of Positions: 8 Positions

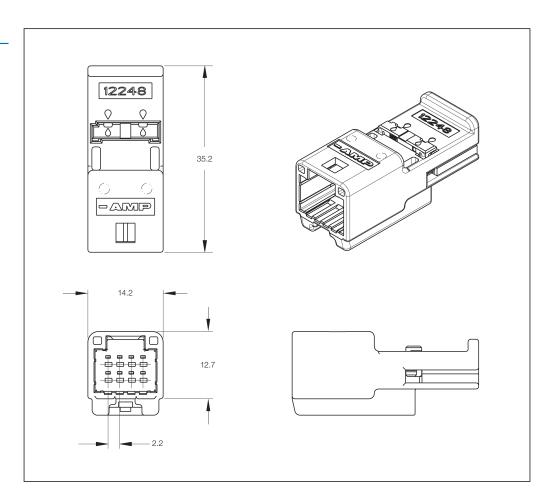
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276



N4	No. of Keying	Housing	Housing Part Numbers						
No. of Positions			Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing	
	Note: 1470700 d	1473793-1	_	_	_	1473800-1	1473802-1		
0	_	Natural	1473793-1	_	_	_	1717248-1*	1473002-1	

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1717248-1.

**Housing and Connectors** 

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Unsealed Pin Housings 2-Rows

### **Technical Features**

No. of Positions: 12 Positions

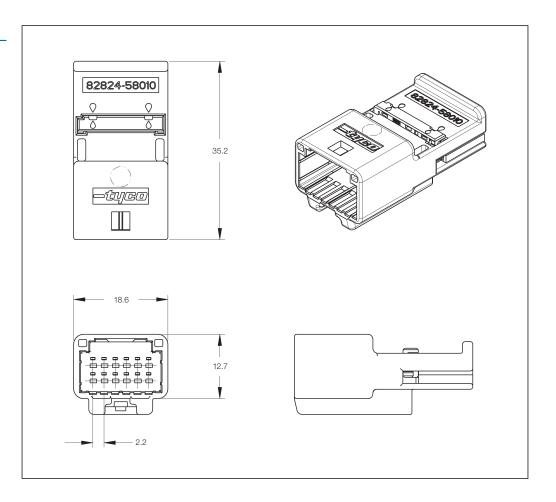
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660

**Application Specification:** 114-5276



No. of	Varian	Housing Color	Part Numbers							
No. of Positions	Keying Options		Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing		
10	2 – Natural 1565894-1			_	1473809-1	1473810-1				
12		– Natural	1565894-1	_	_		1717591-1*	1473610-1		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1717591-1.

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Unsealed Pin Housings 2-Rows

### **Technical Features**

No. of Positions: 16 Positions

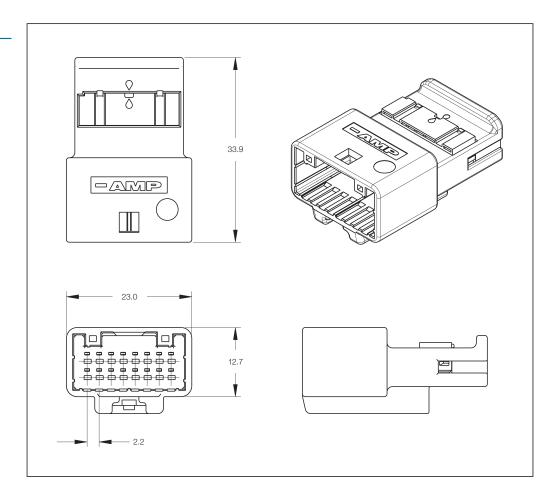
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5291



No. of Positions	Keying Options	Housing Color	Part Numbers						
			Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing	
16	-	Natural	1473796-1	-	-	-	1318692-1	1318694-1	
10							1318690-1*		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1318690-1.

**Housing and Connectors** 

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Unsealed Pin Housings 2-Rows

### **Technical Features**

No. of Positions: 20 Positions

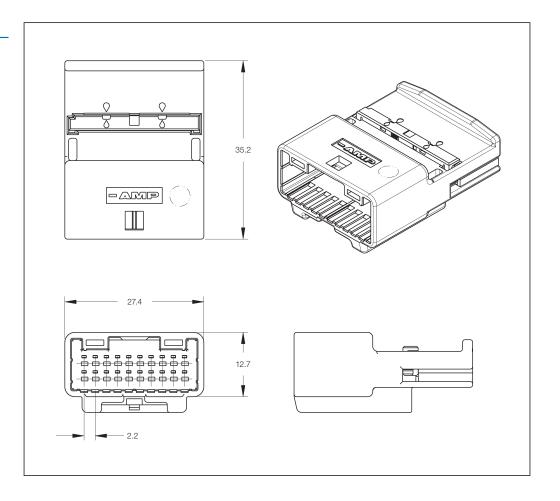
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5291



No. of Positions	Keying Options	Housing Color	Part Numbers						
			Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing	
20	-	Natural	1473750-1	-	-	-	1473807-1	1473807-1	
20							1717249-1*		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1717249-1.

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Unsealed Pin Housings 2-Rows

### **Technical Features**

No. of Positions: 24 Positions

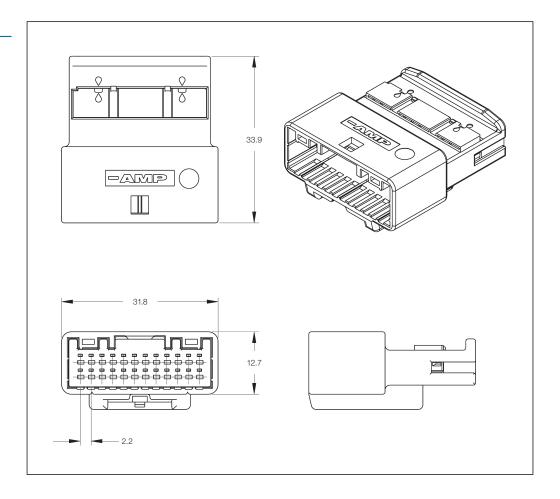
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5291



No. of Positions	Keying Options	Housing Color	Part Numbers						
			Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing	
24	-	Natural	1376103-1	-	-	-	1473803-1	1473804-1	
							1746126-1 <b>*</b>		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1746126-1.

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Unsealed Pin Housings 2-Rows

### **Technical Features**

No. of Positions: 32 Positions

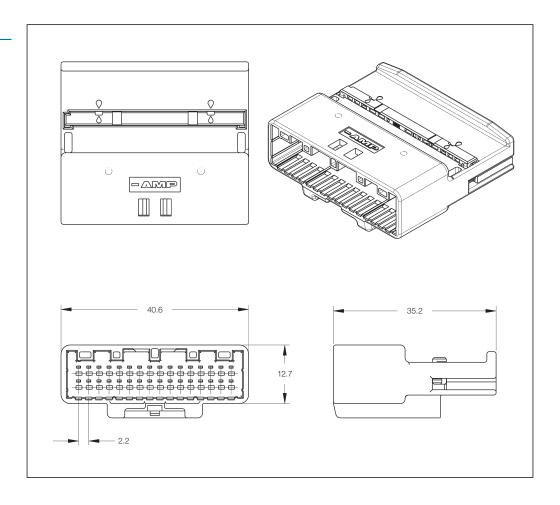
**Housing Material:** 

PBT

Wire Size Range: 0.08-0.50 mm<sup>2</sup>

**Product Specification:** 108-5660, 108-5668

**Application Specification:** 114-5276



No. of Positions	Keying Options	Housing Color	Part Numbers						
			Pin Housing	Cover	Locking Device	Cover and Lever	Sub-Plug (Needs 2)	Lock Housing	
32	-	Natural	1473799-1	-	-	-	1473805-1	- 1473806-1	
JZ							1717250-1*		

<sup>\*)</sup> Receptacle pre-inserted on Part No. 1717250-1.

### **Engineering Notes**

